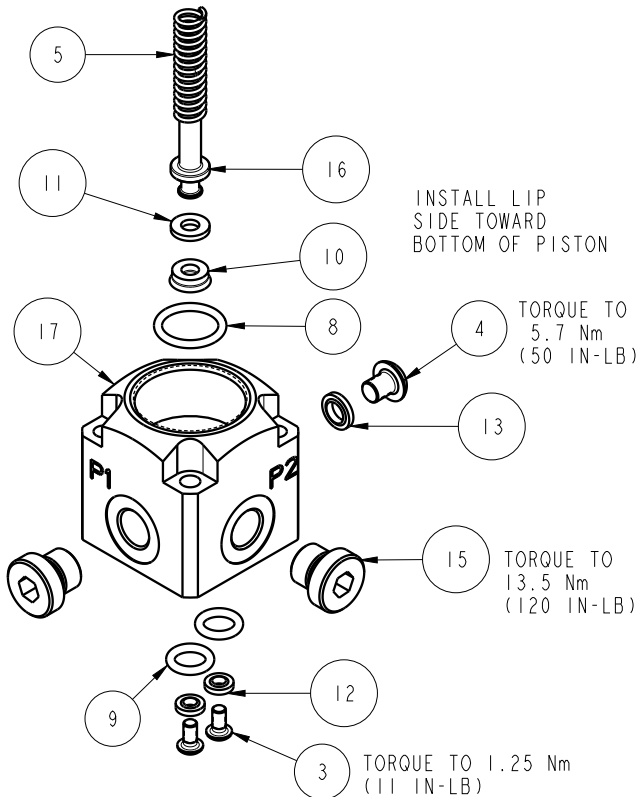
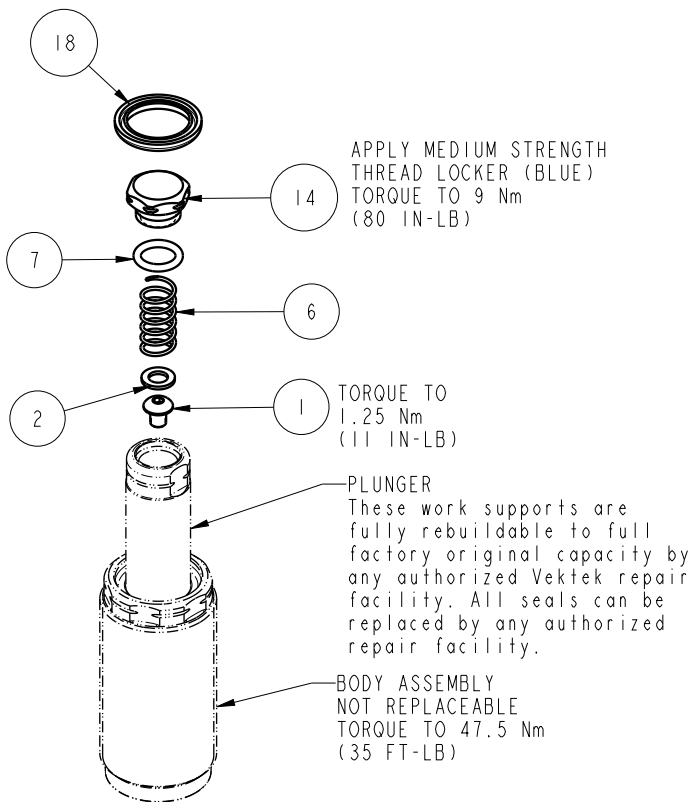
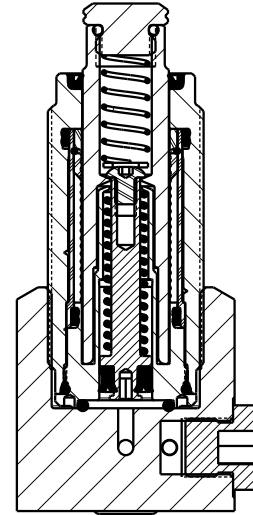




SEE IS1023 FOR SERVICE INSTRUCTIONS.
LUBRICATE ALL SEALS WITH CLEAN
HYDRAULIC OIL PRIOR TO ASSEMBLY.
DO NOT USE SILICONE BASED LUBRICANTS.



FOR MANIFOLD MOUNTING, REMOVE BHCS
& BONDED SEAL FROM BASE AND INSERT
O-RING INTO COUNTERBORE

NO	QTY	PART NO	DESCRIPTION	STD SEAL KIT	SPRING KIT
1	1	21410076	BHCS, 6-32 x 3/16 SELFLOCK, SST		
2	1	21430022	WASHER		
3	2	21500019	SCREW, CAP, BTNH, M3 X 6, ALY		
4	1	21500046	SCREW, CAP, BTNH, M5-0.8 X 6, ALY		
5	1	23355024	SPRING, COMPRESSION		X
6	1	23355025	SPRING, COMPRESSION		X
7	1	39000069	O-RING, (-903)		
8	1	39050008	O-RING, (-014)	X	
9	2	39051116	O-RING, (6.8mm X 1.9)	X	
10	1	39052057	SEAL, BEVEL, 3/32 X 5/32 X 11/32	X	
11	1	39054035	BU RING, (.157 X .089)	X	
12	2	39055011	SEAL, BONDED, M3	X	
13	1	39055013	SEAL, BONDED, M5	X	
14	1	41040604	BOLT, CONTACT, WS, FA, 6.2KN, LS		
15	2	43068004	PLUG, 1/8 BSPP		
16	1	81010618	PISTON, WS, FA, HC, 2000, LS		
17	1	91040616	KIT, BASE, WS, FA, MMHC, 8.9KN		
18	1	39V53003	WIPER, PRESS-IN, (9/16), VBGV	X	
N/A	N/A	60100138	KIT, SEAL, WS, FA, BM, HC, 8.9KN	NOTED	N/A
N/A	N/A	61100224	KIT, SPRING, WS, FA, HC, 2000, LS	N/A	NOTED
N/A	N/A	IS1023	INSTRUCTION SHEET	N/A	N/A

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
41080626

PARTS LIST, ASSY, WS, FA, BM, HC, 8.9KN, LS

SIZE
A MPL1070

REV
B

SHEET 1 OF 1

FORM FEG035_PL_ASIZE, REV. B

B	4993	RELEASE	RLK	12/7/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	RLK	DRAWING STATUS: Released		
DATE:	10/6/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		